



VISION. REALISATION. MONTANA.



10 PRODUCT RANGE
ALUMINIUM AND STEELPROFILES AS SANDWICH PANELS
FOR ROOFS, FLOORS AS FAÇADES

MONTANA BUILDING SYSTEMS

TAKING ADVANTAGE OF KNOW-HOW LOCALLY AS A COMPANY OF THE CORUS GROUP

Corus is an international metal company offering products and services relating to steel and aluminium. The workforce of over 50,000 employees in over 40 countries combines a huge amount of know-how

about metal. As a member of a group, we have access to collective knowledge within the concern. We can take advantage of this valuable asset locally with you.

Montana Bausysteme AG, Villmergen (CH)



LOGISTICS

Well-organised logistics ensure fast delivery to the worksite within the desired deadlines.



QUALITY

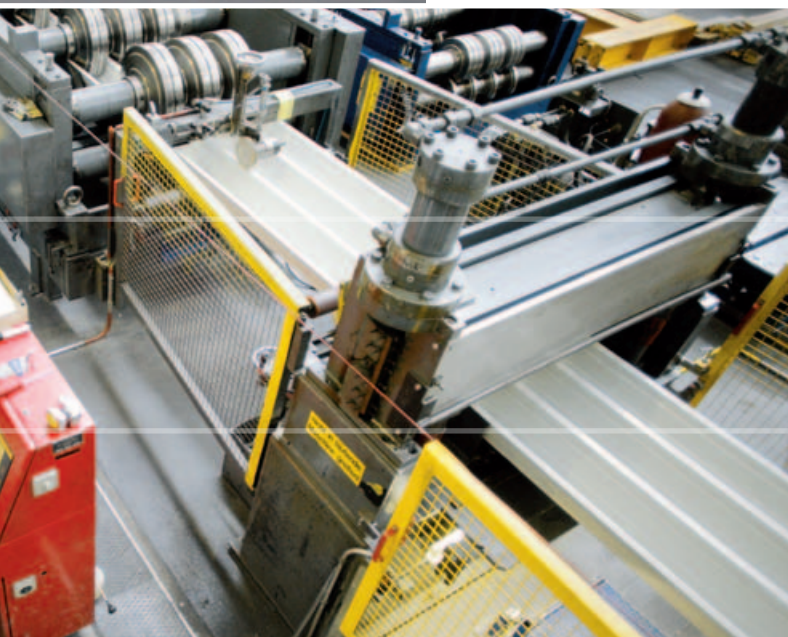
Montana Building Systems Ltd. is certified according to ISO 9001:2008, and ISRS level 7.





MONTANA. MADE IN SWITZERLAND!

Montana Building Systems Ltd. is a Swiss company specialising in the profile sheeting segment since 1964. The trend towards rapid, lightweight and modern construction has been considerably influenced by Montana's products. The name "Montana" is partly responsible for the production of profile sheets for roofs, ceilings and façades constantly growing in importance. Montana Building Systems Ltd. has extensive know-how in the production of trapezoidal, corrugated and cladding profiles, liner trays, composite floor slabs and sandwich panels made of steel and aluminium.



COLOURS AND SHAPES

With the MONTACOLOR® colour collection, we offer architects, planners and builders new and varied design possibilities. Our range of metal profiles is suitable for industrial, administrative and residential buildings.

THE ENTIRE PROCESS CHAIN

Montana Building Systems Ltd. provides everything, from documentation and production to logistics and delivery on the construction site. Our customers appreciate the competent sales advice and comprehensive after sales service.

TECHNOLOGY

In addition to our products, we provide construction specialists with a large number of technical aids from structural calculation tables to design drawings and installation instructions. These non-binding working aids make the work of planners and architects easier and contribute their share to each successfully completed structure.

Please take note of the pictograms accompanying each product. They give you a general overview of what documentation and technical aids are available to you.



Technical
informations



Load tables



CD-ROM

ROOFS, CEILINGS, FAÇADES

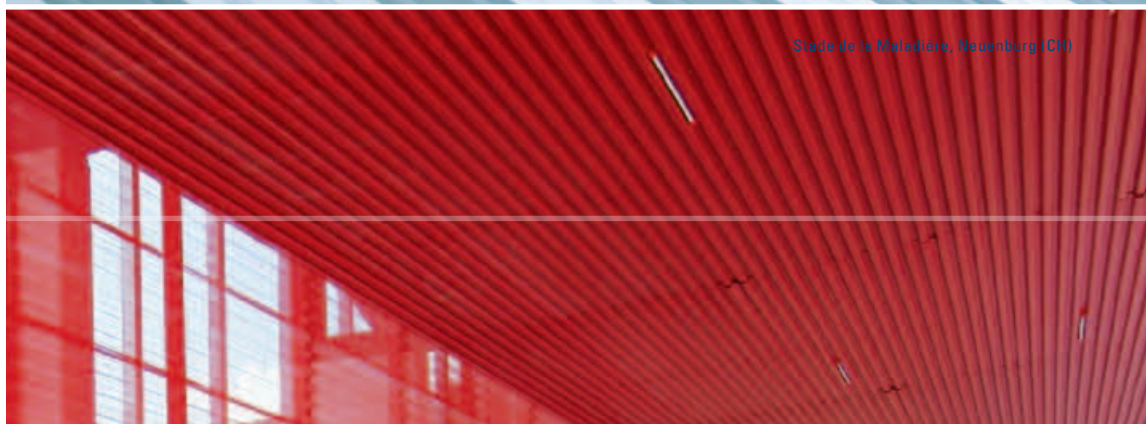
EVERYTHING THAT BELONGS TOGETHER

With Montana products, you can design your structure in an integrated manner. From the outer roof and supporting shell to cladding profiles and roof soffits, as well as external façades and interior walls – with elements available for different construction philosophies, such as rear-ventilated façades, sandwich constructions and curtain-type façades. Coordinated elements enable freedom of design and open up (virtually) unlimited possibilities.

Montana Building Systems Ltd. offers an economical assortment which is simply begging to be taken maximum advantage of by highly imaginative planners, architects and builders.



Stade de Suisse, Bern (CH)



Stade de la Maladière, Neuenburg (CH)



Road traffic office, Schwyz (CH)

CONTENT



DELIVERY PROGRAM

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SWISS PANEL®

THE ECONOMICAL ALL-ROUNDERS IN THE MONTANA PROGRAM

SWISS PANEL® trapezoidal and corrugated profiles are suitable for universal use. On the façade or in the roof, with or without perforation. Single or combined colours from among the MONTACOLOR® colour collection. Although SWISSPANEL® profiles are mainly fitted to industrial and

commercial premises, more and more architects, planners and builders are using the elegant profile sheets on administrative buildings and private houses. Thanks to their sinusoidal form, SWISS PANEL® corrugated profiles produce a soft, smooth surface appearance.

Strellson AG, Kreuzlingen (CH)



Strellson AG, Kreuzlingen (CH)



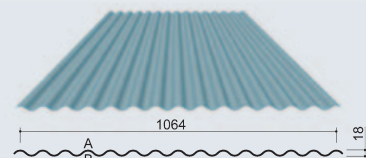
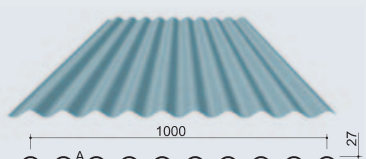
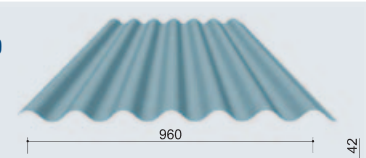
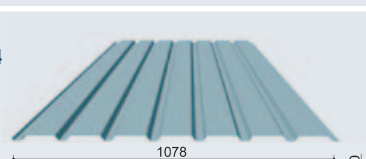



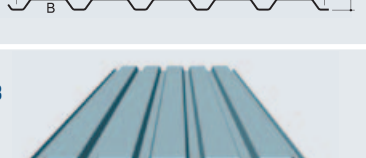
Design-Villa, Lake Constance (CH)



SWISS PANEL®

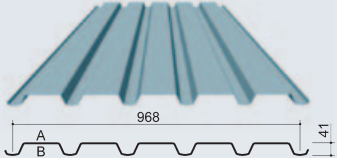
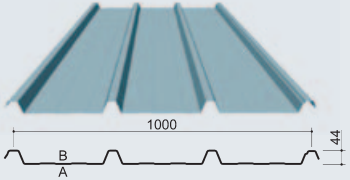
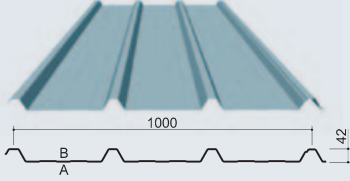
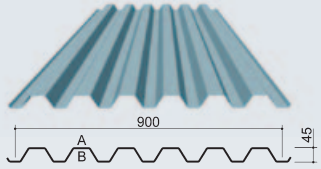
PROFILES FOR FAÇADES AND ROOFS IN ALUMINIUM AND STEEL

Trapezoidal and corrugated profiles can be supplied also with anti-condensation felt or with acoustic perforation $\varnothing = 5 \text{ mm}$ / pitch 8 mm

PROFILE		ACOUSTIC	ANTI-CON- DENSATION FELT	THICKNESS mm						
				0.70	0.75	0.80	0.88	1.00	1.25	
● SP 18/76		● SP 18/76 A	●	STEEL kg/m ²	6.58	7.05	7.52	8.27	9.40	11.75
				ALUMINIUM kg/m ²	2.26	2.58		3.23		
● SP 27/111		● SP 27/111 A	●	STEEL kg/m ²	7.00	7.50	8.00	8.80	10.00	12.50
				ALUMINIUM kg/m ²	2.41	2.75		3.44		
● SP 42/160		● SP 42/160 A	●	STEEL kg/m ²	7.29	7.81	8.33	9.17	10.42	13.02
				ALUMINIUM kg/m ²	2.51	2.86		3.58		
● SP 20/154		● SP 20/154 A	●	STEEL kg/m ²	6.49	6.96	7.42	8.16	9.27	11.59
				ALUMINIUM kg/m ²	2.23	2.55		3.19		
● SP 26/143		● SP 26/143 A	●	STEEL kg/m ²	7.00	7.50	8.00	8.80	10.00	12.50
				ALUMINIUM kg/m ²	2.41	2.75		3.44		
● SP 30/221		● SP 30/221 A	●	STEEL kg/m ²	6.34	6.79	7.24	7.96	9.05	11.31
				ALUMINIUM kg/m ²	2.18	2.49		3.11		
● SP 35/207		● SP 35/207 A	●	STEEL kg/m ²	6.76	7.25	7.73	8.50	9.66	12.08
				ALUMINIUM kg/m ²	2.32	2.66		3.32		
● SP 40/183		● SP 40/183 A	●	STEEL kg/m ²	7.65	8.20	8.74	9.62	10.93	13.66
				ALUMINIUM kg/m ²	2.63	3.01		3.76		

PROFILES FOR FAÇADES AND ROOFS IN ALUMINIUM AND STEEL

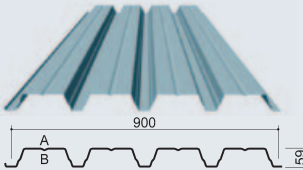

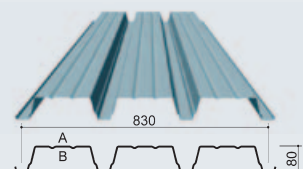

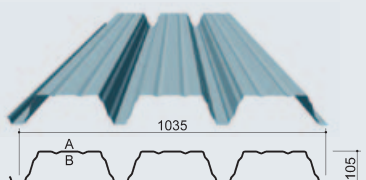

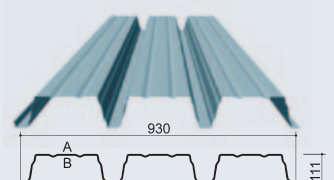
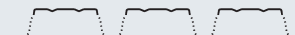
Trapezoidal profiles can be supplied also with anti-condensation felt or with acoustic perforation $\varnothing = 5 \text{ mm}$ / pitch 8 mm

PROFILE		ACOUSTIC	ANTI-CON- DENSATION FELT	THICKNESS mm	0.70	0.75	0.80	0.88	1.00	1.25
● SP 41/193.5		● SP 41/193.5 A	●	STEEL kg/m ²	7.23	7.75	8.26	9.09	10.33	12.91
				ALUMINIUM kg/m ²	2.49		2.84		3.55	
● SP 44/333 suitable to MTD TL			●	STEEL kg/m ²	7.00	7.50	8.00	8.88	10.00	12.50
				ALUMINIUM kg/m ²	2.41		2.75		3.44	
● SP 44/333 S with support			●	STEEL kg/m ²	7.00	7.50	8.00	8.88	10.00	12.50
				ALUMINIUM kg/m ²	2.41		2.75		3.44	
● SP 45/150		● SP 45/150 A	●	STEEL kg/m ²	7.78	8.33	8.89	9.78	11.11	13.89
				ALUMINIUM kg/m ²	2.67		3.06		3.82	

SWISS PANEL®

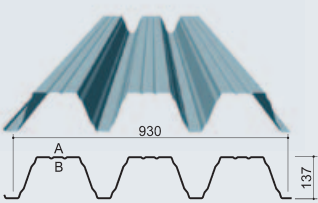

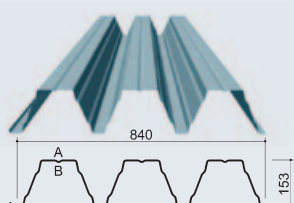

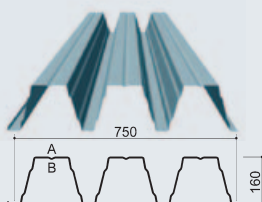

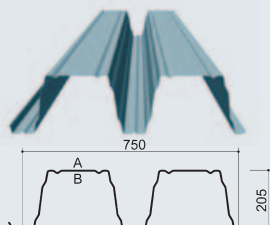

ROOF PROFILES

Trapezoidal profiles can be supplied also with anti-condensation felt or with acoustic perforation $\varnothing = 5 \text{ mm}$ / pitch 8 mm

PROFILE	ACOUSTIC	ANTI-CON- DENSATION FELT	THICKNESS mm	0.70	0.75	0.80	0.88	1.00	1.25	1.50
<ul style="list-style-type: none"> SP 59/225 	<ul style="list-style-type: none"> SP 59/225 A 	<ul style="list-style-type: none"> 	STEEL kg/m ²	7.78	8.33	8.89	9.78	11.11	13.89	
			ALUMINIUM kg/m ²	2.67		3.06		3.82		
<ul style="list-style-type: none"> SP 80/277 	<ul style="list-style-type: none"> SP 80/277 A 	<ul style="list-style-type: none"> 	STEEL kg/m ²	8.43	9.04	9.64	10.60	12.05	15.06	18.08
			ALUMINIUM kg/m ²	2.90		3.31		4.14		
<ul style="list-style-type: none"> SP 105/345 	<ul style="list-style-type: none"> SP 105/345 A 	<ul style="list-style-type: none"> 	STEEL kg/m ²		8.70		10.20	11.59	14.49	17.39
			ALUMINIUM kg/m ²		Aluminium on request!					
<ul style="list-style-type: none"> SP 111/310 	<ul style="list-style-type: none"> SP 111/310 A 	<ul style="list-style-type: none"> 	STEEL kg/m ²		9.68		11.35	12.90	16.13	19.35
			ALUMINIUM kg/m ²		Aluminium on request!					

ROOF PROFILES

Trapezoidal profiles can be supplied also with anti-condensation felt or with acoustic perforation $\varnothing = 5 \text{ mm}$ / pitch 8 mm

PROFILE	ACOUSTIC	ANTI-CON- DENSATION FELT	THICKNESS mm
			0.75 0.88 1.00 1.13 1.25 1.50
● SP135/310 	● SP 135/310 A 	●	STEEL kg/m ² 9.68 11.35 12.90 16.13 19.35 ALUMINIUM kg/m ² Aluminium on request!
● SP153/280 	● SP 153/280 A 	●	STEEL kg/m ² 10.71 12.57 14.29 17.86 21.43 ALUMINIUM kg/m ² Aluminium on request!
● SP 160/250 	● SP 160/250 A 	●	STEEL kg/m ² 12.00 14.08 16.00 20.00 24.00 ALUMINIUM kg/m ² Aluminium on request!
● SP 200/375 	● SP 200/375 A Perforation $\varnothing 3 \text{ mm}$ /Tg 5.5 mm 		STEEL kg/m ² 14.08 16.00 18.08 20.00 24.00



www.montana-ag.ch



Detail
brochure



Technical
informations



CAD



Load tables



Calculation-
software



Colour
chart



CD-ROM



Certificates and
approvals

MONTAWALL®

SUCCESSFUL AND ECONOMICAL IN WALL AND CEILING CONSTRUCTION

The MONTAWALL® liner tray program from Montana comprises a variable system of supporting coffers in different designs, dimensions and lengths. The height and depth of the coffers are optional. MONTAWALL® liner trays enable simple, economical construction with very good insulation values. Perforated liner trays guarantee high sound ab-

sorption values in technically important frequency ranges and are used very successfully to ensure economical compliance with noise protection stipulations. MONTAWALL® liner trays have also proven successful as wall and ceiling elements in the building of stadiums.



LINER TRAYS IN STEEL

Structural protections on request with integrated waterproof strip and / or with acoustic perforation $\varnothing = 4 \text{ mm}$ / pitch 7 mm

PROFILE		ACOUSTIC		THICKNESS mm
				0.75 0.88 1.00 1.25
● MK 60/333		● MK 60/333 A		STEEL kg/m ²
				9.01 10.57 12.01 15.01
● MK 80/333		● MK 80/333 A		STEEL kg/m ²
				9.73 11.41 12.97 16.21
● MK 80/500		● MK 80/500 A		STEEL kg/m ²
				8.52 10.00 11.36 14.20
● MK 100/333		● MK 100/333 A		STEEL kg/m ²
				10.45 12.26 13.93 17.42

LINER TRAYS IN STEEL

Structural protections on request with integrated waterproof strip and / or with acoustic perforation $\varnothing = 4$ mm / pitch 7 mm

PROFILE		ACOUSTIC		THICKNESS mm				
				0.75	0.88	1.00	1.25	
● MK 100/500		● MK 100/500 A		STEEL kg/m ²	9.00	10.56	12.00	15.00
● MK 100/600		● MK 100/600 A		STEEL kg/m ²	8.53	10.01	11.37	14.22
● MK 120/333		● MK 120/333 A		STEEL kg/m ²	11.17	13.11	14.89	18.62
● MK 120/500		● MK 120/500 A		STEEL kg/m ²	9.52	11.17	12.69	15.86
● MK 120/600		● MK 120/600 A		STEEL kg/m ²	8.96	10.51	11.95	14.93
● MK 140/500		● MK 140/500 A		STEEL kg/m ²	10.03	11.77	13.38	16.72
● MK 140/600		● MK 140/600 A		STEEL kg/m ²		10.98	12.48	15.60
● MK 160/500		● MK 160/500 A		STEEL kg/m ²		12.29	13.97	17.46
● MK 160/600		● MK 160/600 A		STEEL kg/m ²		11.45	13.01	16.27



www.montana-ag.ch



Detail
brochure



Technical
informations



CAD



Load tables



Calculation-
software



Colour
chart



CD-ROM



Certificates and
approvals

MONTANATHERM®

ECONOMIC EFFICIENCY, FUNCTIONALITY, AESTHETICS MADE FROM STEEL AND ALUMINIUM

MONTANATHERM® sandwich panels are very light with a high degree of rigidity. These qualities enable large spans and easy installation. The outer skin absorbs the tensile and compressive forces that occur and is

also resistant to atmospheric corrosion. MONTACOLOR® colours, different surface textures and the elegant wall element with hidden fastening system open up a large number of design possibilities for the customer.

Neomat AG, Beromünster (CH)



www.montana-ag.ch



Detail
brochure



Technical
informations



CAD



Load tables



Assembly
recommendation



Colour
chart



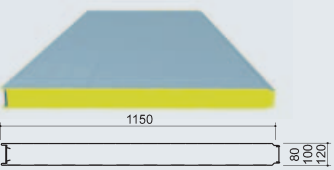
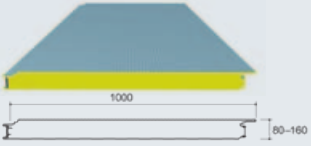
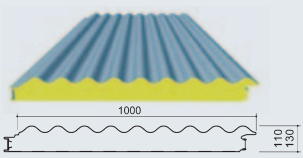
CD-ROM



Certificates and
approvals

COMPOSITE PANELS IN ALUMINIUM AND STEEL

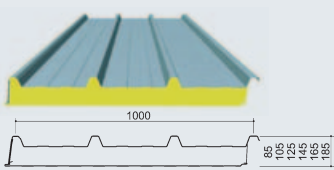
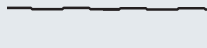
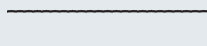



Wall panels with CFC and HCFC-free PIR foam

TYP	PROFILE	TECHNICAL DATA	M kg/m ²	d mm	L max m	U ₁ W/(m ² K)	U ₂ W/(m ² K)	λ ₀ W/(m K)	S Pitems/pack	SURFACES	LL	ML	NL	WL	SHEET THICKNESS	A mm	I mm
● WALL PANELS 	● MTW LL 80/1150	STEEL	13.24	80	17	0.29	0.30	0.024	13		●	●				0.63	0.50
		ALUMINIUM	7.78	80	12	0.29	0.30	0.024	13		●	●				0.70	0.70
	● MTW LL 100/1150	STEEL	14.04	100	17	0.23	0.24	0.024	11		●	●				0.63	0.50
		ALUMINIUM	8.58	100	12	0.23	0.24	0.024	11		●	●				0.70	0.70
	● MTW LL 120/1150	STEEL	14.84	120	17	0.19	0.20	0.024	9		●	●				0.63	0.50
		ALUMINIUM	9.38	120	12	0.19	0.20	0.024	9		●	●				0.70	0.70
● WALL PANELS WITH HIDDEN FASTENING SYSTEM  	● MTW V ML 80/1000	STEEL	13.40	80	17	0.29	0.31	0.024	13		●	●	●			0.63	0.50
		ALUMINIUM	8.35	80	12	0.29	0.31	0.024	13		●	●	●			0.70	0.70
	● MTW V ML 100/1000	STEEL	14.20	100	17	0.23	0.25	0.024	11		●	●	●			0.63	0.50
		ALUMINIUM	9.15	100	12	0.23	0.25	0.024	11		●	●	●			0.70	0.70
	● MTW V ML 120/1000	STEEL	15.00	120	17	0.19	0.20	0.024	9		●	●				0.63	0.50
		ALUMINIUM	9.95	120	12	0.19	0.20	0.024	9		●	●				0.70	0.70
	● MTW V ML 140/1000	STEEL	15.80	140	17	0.17	0.18	0.024	8		●	●				0.63	0.50
		ALUMINIUM	10.75	140	12	0.17	0.18	0.024	8		●	●				0.70	0.70
	● MTW V ML 160/1000	STEEL	16.60	160	17	0.15	0.15	0.024	7		●	●				0.63	0.50
		ALUMINIUM	11.55	160	12	0.15	0.15	0.024	7		●	●				0.70	0.70
	● MTW V WL 110/1000	STEEL	15.27	80	17	0.26	0.28	0.024	12					●		0.63	0.50
		ALUMINIUM	9.08	80	12	0.26	0.28	0.024	12					●		0.70	0.70
	● MTW V WL 130/1000	STEEL	16.17	100	17	0.21	0.23	0.024	10					●		0.63	0.50
		ALUMINIUM	10.13	100	12	0.21	0.23	0.024	10					●		0.70	0.70

MONTANATHERM®

COMPOSITE PANELS IN ALUMINIUM AND STEEL

Roof panels with CFC and HCFC-free PIR foam

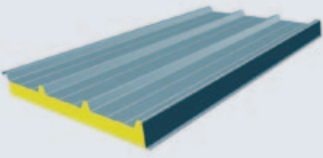
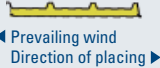
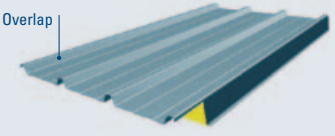
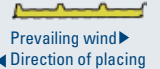
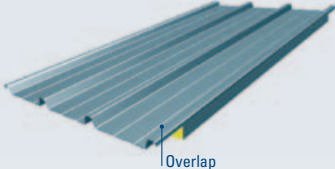
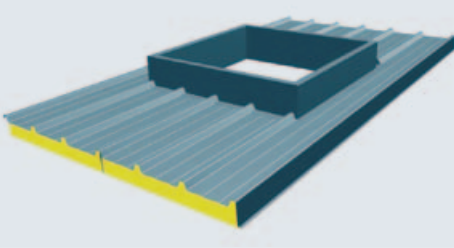
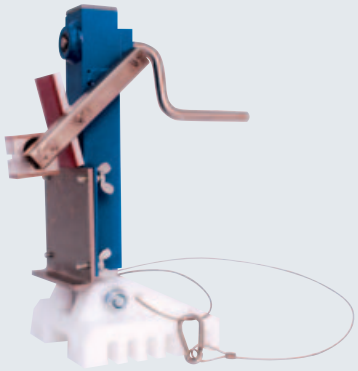

TYPE	PROFILE	TECHNICAL DATA								SURFACES	SHEET THICKNESS				
		M kg/m ²	d mm	L max m	U ₁ W/(m ² K)	U ₂ W/(m ² K)	λ ₀ W/(m K)	S P items/pack	TL	A mm	I mm				
<div>● ROOF ELEMENTS</div> <div></div>	● MTD TL 85/1000	STEEL 13.02	44/85	10	0.53	0.55	0.024	16	●	0.63	0.50				
		ALUMINIUM 7.08	44/85	10	0.53	0.55	0.024	16	●	0.70	0.70				
	● MTD TL 105/1000	STEEL 13.82	44/105	17	0.37	0.38	0.024	12	●	0.63	0.50				
		ALUMINIUM 7.88	44/105	12	0.37	0.38	0.024	12	●	0.70	0.70				
	● MTD TL 125/1000	STEEL 14.62	44/125	17	0.28	0.29	0.024	10	●	0.63	0.50				
		ALUMINIUM 8.68	44/125	12	0.28	0.29	0.024	10	●	0.70	0.70				
	● MTD TL 145/1000	STEEL 15.42	44/145	17	0.23	0.24	0.024	8	●	0.63	0.50				
		ALUMINIUM 9.48	44/145	12	0.23	0.24	0.024	8	●	0.70	0.70				
	● MTD TL 165/1000	STEEL 16.22	44/165	17	0.19	0.20	0.024	6	●	0.63	0.50				
		ALUMINIUM 10.28	44/165	12	0.19	0.20	0.024	6	●	0.70	0.70				
	● MTD TL 185/1000	STEEL 17.02	44/185	17	0.17	0.17	0.024	6	●	0.63	0.50				
		ALUMINIUM 11.08	44/185	12	0.17	0.17	0.024	6	●	0.70	0.70				
		<div>TECHNICAL DATA</div> <div>M Element weight</div> <div>d Element thickness</div> <div>L Max. element length</div> <div>U₁ Heat transition coefficient without factor of the joint</div> <div>U₂ Heat transition coefficient with factor of the joint</div> <div>λ₀ declared and certified lambda value</div> <div>S Standard packaging</div>										<div>SHEET THICKNESS</div> <div>A Outer shell</div> <div>I Inner shell</div>		<div>SURFACE TREATMENTS</div> <div>LL = Ribbed</div> <div></div> <div>ML = Microribbed</div> <div></div> <div>NL = Grooved and microribbed</div> <div></div> <div>TL = Trapezoidal</div> <div></div> <div>WL = Corrugated</div> <div></div>	

● COMPOSITE PANELS NB (non combustible)

Core of mineral wool.

On request

TECHNICAL INFORMATION

DESCRIPTION		EXECUTION	Standard	Foam core notch	OVERLAP	
					Left	Right
● A PANELS			●		●	
● B PANELS 				●	●	
● C PANELS 				●		●
● ADJUSTMENT BASE		<p>● ADJUSTMENT BASE MATCHING MONTANATHERM® ROOF ELEMENTS The adjustment base is produced from the same material as MONTANATHERM® roof panels. The side walls are insulated with 60 mm mineral wool.</p> <p>The internal height of the Montana adjustment base is 350 mm.</p> <p>ADVANTAGES The adjustment base is completely assembled in the factory and delivered to the construction site using special transport and storage equipment. Two MONTANATHERM® roof panels are always bolted together.</p> <p>Delivery in Switzerland only!</p>				
● FITTING EQUIPMENT		<p>● Fitting equipment for the installation of MONTANATHERM® wall elements. Easy handling thanks to the telescopic tube and clamping mechanism. 2 fitting equipments including accessories packaged in a handy plastic box. Weight approx. 16 kg</p> <p>Please ask for our detailed brochure!</p> <p>Suitable to all MONTANATHERM® wall elements</p>				
● LOAD DISTRIBUTION BOARD		<p>● Load distribution boards, matching MONTANATHERM® wall elements with concealed fasteners</p> <ul style="list-style-type: none"> • For the safe discharge of high bolt forces resulting from wind suction into the sandwich joint • Material S320GD + AZ185 according to DIN EN 10346 • Thickness 1.5 mm 				

MONTALINE®

OR: CAN A FAÇADE LOOK MORE EXPENSIVE THAN IT IS?

MONTALINE® cladding profiles form the basis for an elegant façade with no fastening or securing devices visible. MONTALINE® cladding profiles are also available in aluminium with bent ends on both sides.

This gives the façade the look of a highly expensive flat panel façade. With varying overall widths up to 400 mm, this results in interesting design possibilities for the customer.

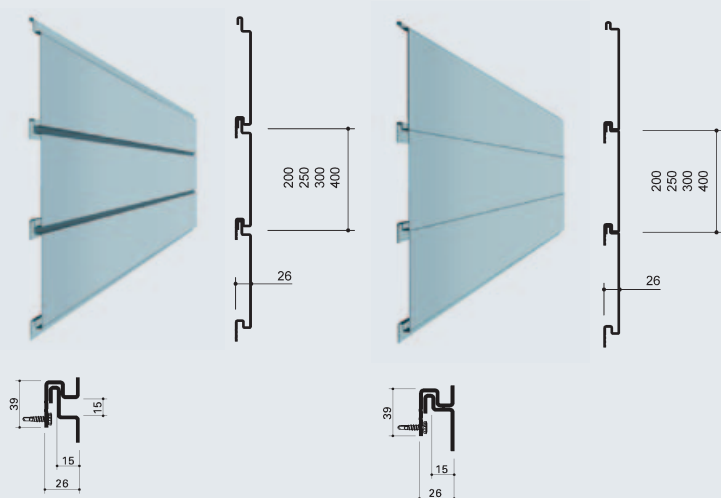
Lehner Versand Ltd., Schenkon (CH)

CLADDING PROFILES IN STEEL AND ALUMINIUM

With hidden fasteners, smooth visible side, with microprofilation on request

PROFILE

● ML F PROFILE WITH OPEN JOINT AND ML G PROFILE WITH CLOSED JOINT



TYPE

THICKNESS mm

	0.70	0.80	1.00	1.20
● ML 26/200 F ML 26/200 G	STEEL kg/m ² 8.60	● 9.82		
	ALUMINIUM kg/m ² 2.95	● 3.38		
● ML 26/250 F ML 26/250 G	STEEL kg/m ² 8.06	● 9.22		
	ALUMINIUM kg/m ² 2.77	● 3.17		
● ML 26/300 F ML 26/300 G	STEEL kg/m ²		● 10.93	
	ALUMINIUM kg/m ²		● 3.76	● 4.51
● ML 26/400 F ML 26/400 G	STEEL kg/m ²		● 10.20	
	ALUMINIUM kg/m ²		● 3.50	● 4.20



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Detail
brochure



Technical
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Load tables



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recommendation



Colour
chart



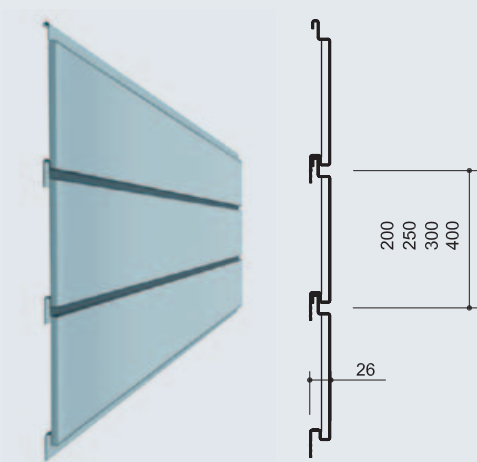
CD-ROM

CLADDING PROFILES IN STEEL AND ALUMINIUM WITH BENDED ENDS

With hidden fasteners, smooth visible side, with microprofilation on request

PROFILE

● ML F-K PROFILE WITH OPEN JOINT AND DOUBLE-SIDED BENDED ENDS



TYPE

● ML 26/200 F-K

● ML 26/250 F-K

● ML 26/300 F-K

● ML 26/400 F-K

THICKNESS mm

0.70

0.80

1.00

1.20

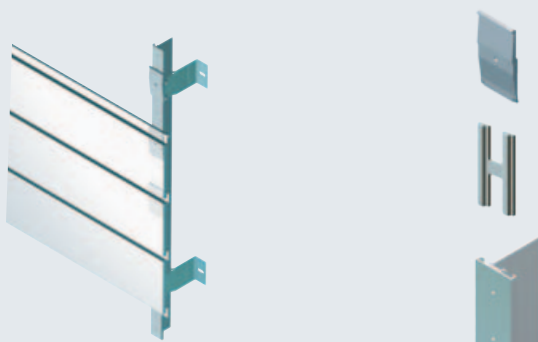
STEEL
kg/m² 8.60 9.82
ALUMINIUM
kg/m² 2.95 3.38

STEEL
kg/m² 8.06 9.22
ALUMINIUM
kg/m² 2.77 3.17

STEEL
kg/m² 10.93
ALUMINIUM
kg/m² 3.76 4.51

STEEL
kg/m² 10.20
ALUMINIUM
kg/m² 3.50 4.20

● MONTAFIX®



The new fastening system for MONTALINE® cladding profiles is suitable for both new buildings and renovation projects.

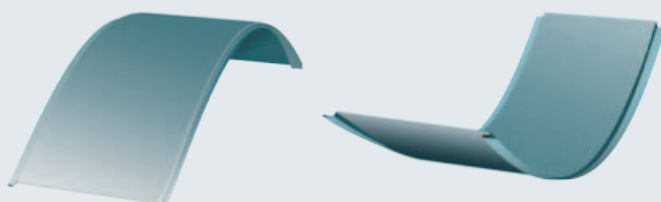
Fast, economical fitting times through simply hooking the MONTALINE® cladding profiles into the aluminium holders. Fitting is carried out from the bottom upwards.

● CORNER AND DOUBLE CORNER FORMATION



Execution is carried out by means of mitre cut and edging.
The trimmed edges are not welded.
Overall length max. 1200 mm
Dimension A and B according to specification
200 mm–600 mm
Standard angle 90°

● CONVEX AND CONCAVE ROUNING



MONTALINE® profiles are available with concave and convex bends, without or without joints, only in aluminium.
Radius (r) ≥ 1200 mm
Angle (α) ≤ 90°
Maximum sheet length (b): 4500 mm

MONTASTEP®

REBATED FAÇADE PROFILES WITH HIDDEN FASTENING SYSTEM

MONTASTEP® rebated façade profiles are suitable for rear-ventilated façades on new and renovated buildings on liner trays or masonry or as complete system installations with heat insulation and correspond-

ing spacers. MONTASTEP® rebated façade profiles are available in steel and aluminium. The rollformed MS 25/250 profile can be combined with all MONTALINE® cladding profiles.

Jazz-Parc, Vienne (F)



REBATED FAÇADE

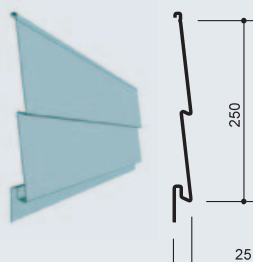
Smooth surface, in aluminium and steel

PROFILE

● MS 25/250

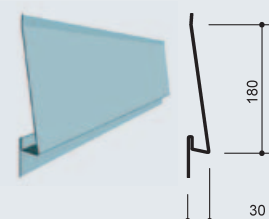
EXECUTION ROLLFORMED

The groove joining is compatible with MONTALINE®-cladding profiles



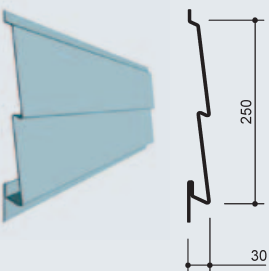
● MS 30/180

EXECUTION BY BENDING



● MS 30/250

EXECUTION BY BENDING



THICKNESS mm

	0.70	0.80	1.00
STEEL kg/m ²	8.33	9.52	11.90
ALUMINIUM kg/m ²	2.86	3.27	4.09

	0.70	0.80	1.00
STEEL kg/m ²	9.49	10.84	13.56
ALUMINIUM kg/m ²		3.73	4.66

	0.70	0.80	1.00
STEEL kg/m ²	8.96	10.24	12.80
ALUMINIUM kg/m ²	3.08	3.52	4.40



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Detail
brochure



Technical
informations



CAD



Load tables



Assembly
recommendation



Colour
chart



CD-ROM

MONTAFORM®

FILIGREE PROFILES WITH VISIBLE FASTENING

MONTAFORM® façade profiles are the finest in the Montana range. With a recommended maximum span of 160 cm, they are predestined for residential buildings and small area façades. MONTAFORM® façade profiles were the first "designer profiles" from Montana and have proved themselves over a period of decades.

Do you have a vision?

Recently you cannot only choose between the types of metal and colours, you can also define the shape of the profile!

Under the brand MONTAFORM®-DESIGN, we offer to architects and planners the possibility to realize their own ideas!

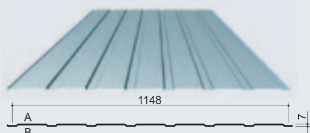
Emil Frey AG, Pambio-Noranco (CH)

CLADDING PROFILES IN ALUMINIUM AND STEEL

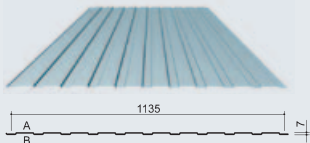
With visible fastening system, smooth surface

PROFILE

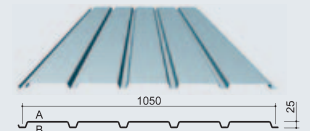
● MF 7-8/1148



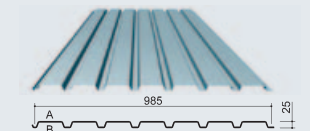
● MF 7-11/1135



● MF 25-6/1050



● MF 25-8/985



THICKNESS mm

0.70 0.80 1.00

STEEL kg/m ²	●	●	
ALUMINIUM kg/m ²	●	●	
	6.10	6.97	
	2.10	2.40	
STEEL kg/m ²	●	●	
ALUMINIUM kg/m ²	●	●	
	6.17	7.05	
	2.12	2.42	
STEEL kg/m ²	●	●	
ALUMINIUM kg/m ²	●	●	
	6.66	7.62	
	2.29	2.62	
STEEL kg/m ²	●	●	
ALUMINIUM kg/m ²	●	●	
	7.11	8.12	
	2.44	2.79	



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Detail
brochure



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informations



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Colour
chart



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CLADDING PROFILES IN ALUMINIUM AND STEEL

With visible fastening system, smooth surface

PROFILE		THICKNESS mm		
		0.70	0.80	1.00
● MF 25/250		STEEL kg/m ² ALUMINIUM kg/m ²	● 8.45 ● 2.90	● 10.56 ● 3.63
● MF 25/333		STEEL kg/m ² ALUMINIUM kg/m ²	● 9.84 ● 3.39	● 10.56 ● 3.63
● MF DESIGN 35-5/440		STEEL kg/m ² ALUMINIUM kg/m ²	● 7.76 ● 2.67	● 8.87 ● 3.05
● MF DESIGN 35-5/250 with hidden fastening system		STEEL kg/m ² ALUMINIUM kg/m ²	● 9.16 ● 3.15	● 10.47 ● 3.60
● MF DESIGN 110-4/800		STEEL kg/m ² ALUMINIUM kg/m ²	● 8.68 ● 2.98	● 9.92 ● 3.41
● MF DESIGN 25-13/816		STEEL kg/m ² ALUMINIUM kg/m ²	● 8.44 ● 2.90	● 9.65 ● 3.32
● MF DESIGN 100-3/825		STEEL kg/m ² ALUMINIUM kg/m ²	● 7.94 ● 2.73	● 9.08 ● 3.12
● MF DESIGN 40-6/1000 SINUS		STEEL kg/m ² ALUMINIUM kg/m ²	● 6.94 ● 2.39	● 7.94 ● 2.73

To avoid visible bumps when screwed to the roof plate, MONTAFORM® panels should be mounted with the visible side A (side exposed to the weather) facing outwards.

MONTATWIN®

UNIQUE THANKS TO THE "TWIN FORM"

MONTATWIN® façade profiles differ considerably from traditional trap-ezoidal and corrugated profiles. The additional micro-lining in the bot-tom flange and the new closing up of the profile ribs to produce the "TWIN" form result in technically perfect rigidity of the MONTATWIN®

façade profiles. The special arrangement of the profile ribs gives the façade an unmistakable character, setting new architectural emphases in façade technology.

Bormuth & Stumpf, Dingolfing (D)

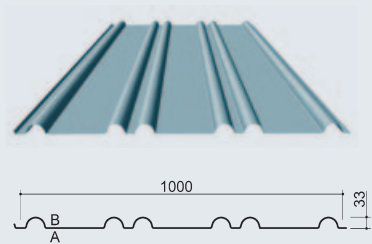


CLADDING PROFILES IN ALUMINIUM AND STEEL

With visible fastening system, surface with microprofiling, on request with acoustic perforation Ø = 3 mm / pitch 5.5 mm

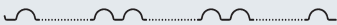
PROFILE

● MT 33/333



ACOUSTIC

● MT 33/333 A



THICKNESS mm

	0.70	0.80	1.00
STEEL kg/m ²	7.00	8.00	10.00
ALUMINIUM kg/m ²		2.75	3.44



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Detail
brochure



Technical
informations



CAD



Load tables



Assembly
recommendation



Colour
chart



CD-ROM

MONTACLIP®

EASY FITTING INSTALLATION VIA CLIP-ON CONNECTIONSORS

MONTACLIP® – these surface area of the new roof system comprises just one component part. Unlike other metal roof covering systems, no further accessories or attachments like holding clips, brackets etc. are

needed. This means that MONTACLIP® is not only particularly easy to fit; it can also be installed very quickly.

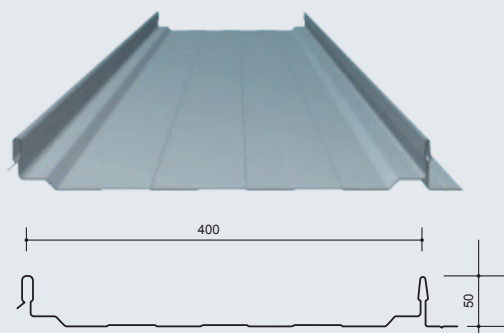
Ropa Maschinenbau, Herrngiersdorf (D)

ROOF SYSTEM IN STEEL

Surface ribbed

PROFILE

● MC 52/400



THICKNESS mm

	0.63	0.75
STEEL	●	●
kg/m ²	7.70	9.20



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Detail
brochure



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CAD



Load tables



Assembly
recommendation



Colour
chart



Certificates and
approvals

HOLORIB® / SUPERHOLORIB®

CASING, REINFORCEMENT, FIRE PROTECTION ALL IN ONE

The HOLORIB® composite floor slab is generally approved under the building regulations for predominantly dead and dynamic loads and is fire-resistant without the need for additional insulation. The dove-tail

shape makes it possible to install decorative ceilings, light fittings, ventilation pipes, etc. with simple fastening elements.

Technology-museum, Berlin (D)

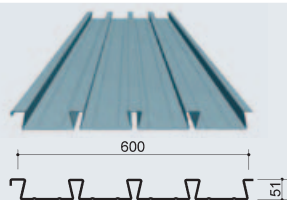


PROFILES FOR COMPOSITE FLOOR SLABS IN STEEL

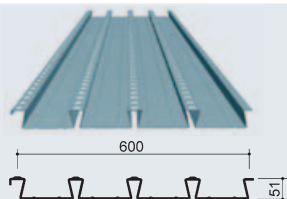
Formwork, reinforcement and fire protection on request without reinforcements on the bottom-flange

PROFILE

● HR 51/600



● SHR 51/600



THICKNESS mm

STEEL kg/m²

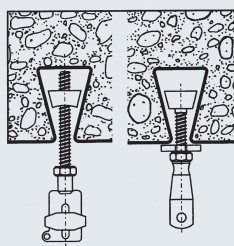
0.75	0.88	1.00	1.25
11.10	13.02	14.80	18.50

STEEL kg/m²

0.75	0.88	1.00	1.25
11.10	13.02	14.80	18.50

DOVETAILS

Standard accessories can be used to suspend technical installations in the dovetails. For example HOLOBAR conical pivots M6 or M8.

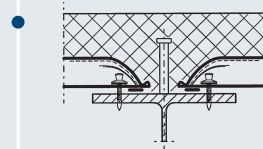


INTERMEDIATE AND END SUPPORT

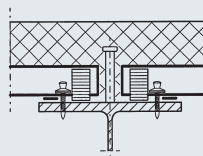
SUPPORT

● INTERMEDIATE SUPPORT

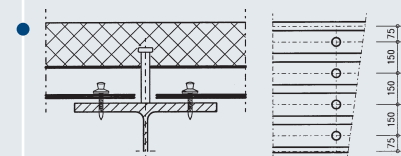
BVA



PE FILLER

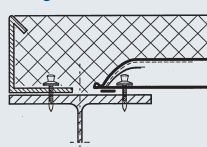


WITH HOLES



● END SUPPORT with BVA (crushing)

● crushing



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brochure



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CAD



Load tables



Calculation-
software



Assembly
recommendation



Colour
chart



CD-ROM



Certificates and
approvals

FLAT SHEETS AND FLASHINGS

(NEARLY) ALL THE SHAPES IN THE WORLD IN ALUMINIUM AND STEEL

Montana flashings are available in the most diverse shapes and finishes according to the customer's wishes. Different connectors and ends for façades and roofs, as well as corresponding substructures, spac-

ers and reinforcing profiles can be supplied thanks to industrial production techniques using folding and double-bending presses. You have a special need? Please let us help you!

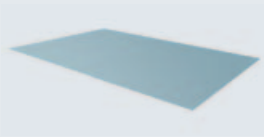
Residential house, Courrendlin (CH)

FLAT SHEETS

FLAT SHEETS

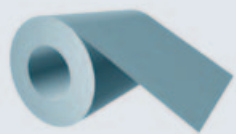
● IN SHEETS

Lengths: 2 up to 8 m



● AS COILS

Lengths: from 10 m



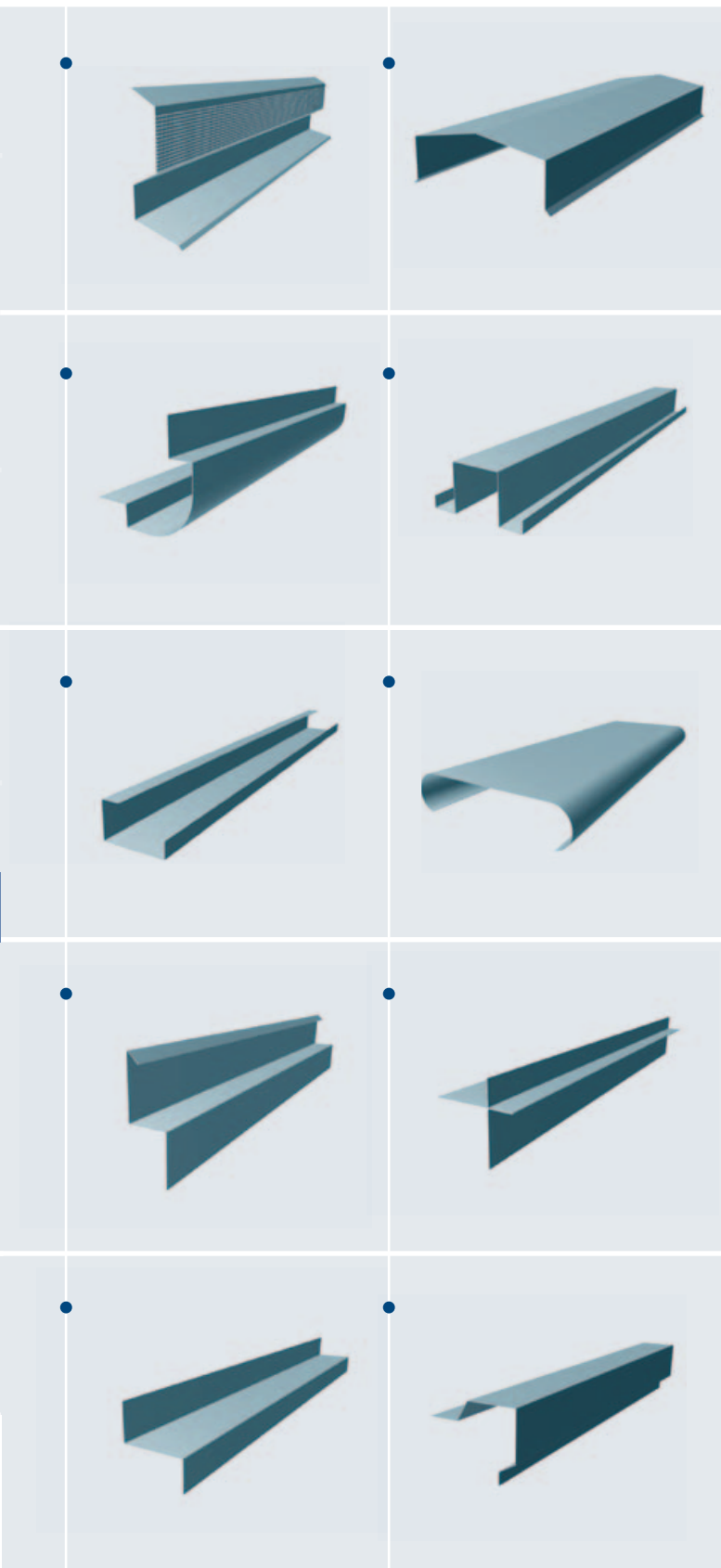
www.montana-ag.ch



Colour
chart

FLASHINGS IN ALUMINIUM AND STEEL

on request with acoustic perforation



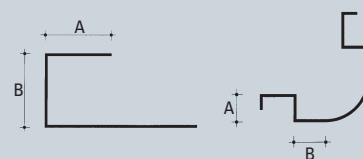
A number of important limitations of the bending press have to be observed with regard to processing the shaped parts. You must present a sketch of the shaped parts with full details of dimensions and angles!

- **MEASUREMENT B**

At least 5 mm greater than A

- **RADIUS**

Min. 80 mm

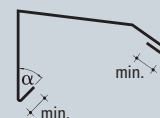


- **FOLD OR DOUBLE FOLD**

Min. 15 mm

- **CLOSED ANGLE**

Must be at least 45°



- **MEASUREMENT A**

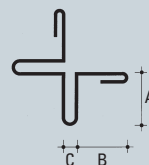
Min. 30 mm / max. 60 mm

- **MEASUREMENT B**

Min. 50 mm / max. 120 mm

- **MEASUREMENT C**

Double fold normally closed
Can be supplied also with 2 mm
or 9 mm open



- **LENGTHS**

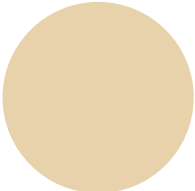


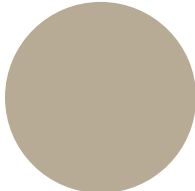
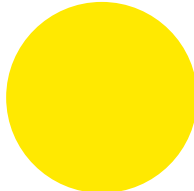
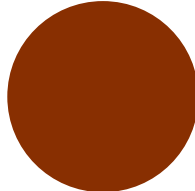
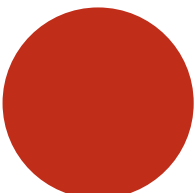
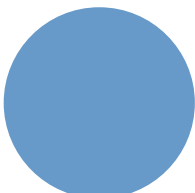
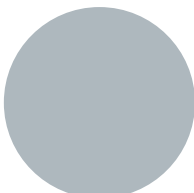
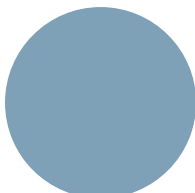
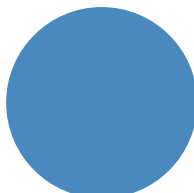
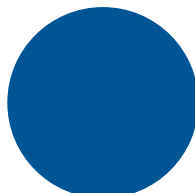
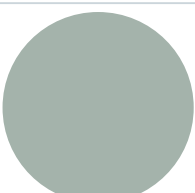
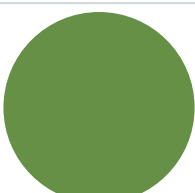

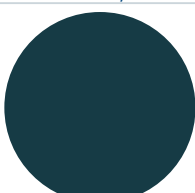
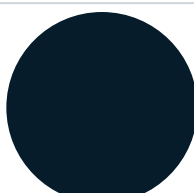
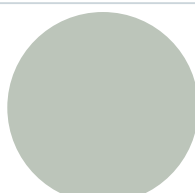
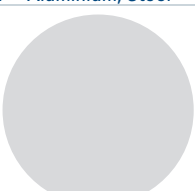
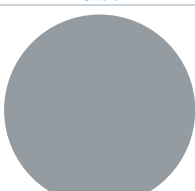
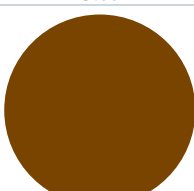
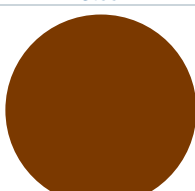
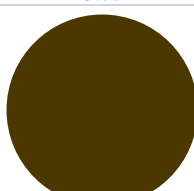
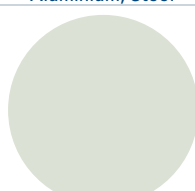


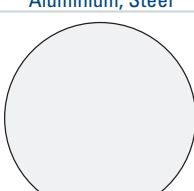



0.20–8.00 m

- **MATERIAL THICKNESSES**

0.70–3.00 mm

- **DEVELOPMENTS**

30–1250 mm

COLOUR	RAL 1001	RAL 1013	RAL 1015 ¹⁾	RAL 1019	RAL 1021	RAL 3004
Available in	Beige Steel	Oyster white Steel	Light ivory Steel	Grey beige Steel	Rape yellow Steel	Purple red Steel
						
COLOUR	RAL 3020 ⁵⁾	METALLIC BLUE	NCS 2710-B02G	NCS 3020-R90B	RAL 5007 ⁶⁾	RAL 5010
Available in	Traffic red Steel	Aluminium	Blue grey Steel	Blue pale Steel	Brilliant blue Steel	Gentian blue Steel
						
COLOUR	METALLIC GREEN	RAL 6011	RAL 6020	RAL 7016 ¹⁾	RAL 7021	RAL 7032
Available in	Aluminium	Reseda green Steel	Chrome green Steel	Anthracite grey Aluminium, Steel	Black gray Aluminium	Pebble grey Steel
						
COLOUR	RAL 7035 ¹⁾	RAL 7045 ⁵⁾	RAL 8011 ¹⁾	RAL 8012	RAL 8014	RAL 9002 ¹⁾
Available in	Light grey Aluminium, Steel	Telegrey 1 Steel	Nut brown Steel	Red brown Steel	Sepia brown Steel	Grey white Aluminium, Steel
						
COLOUR	RAL 9006 ^{1) 2)}	RAL 9007 ^{1) 2)}	RAL 9010 ¹⁾	ELOXAL OPTIC ^{2) 3) 4) 5) 6)}	TITAN OPTIC ^{2) 3) 4) 5) 6)}	METALLIC BLACK ^{2) 3) 5)}
Available in	White aluminium Aluminium, Steel	Grey aluminium Aluminium, Steel	Pure white Aluminium, Steel	Aluminium	Aluminium	Aluminium
						

1) Colour shade only similar to RAL; matching of colour not guaranteed within a delivery, either.

2) Rear protective lacquer provided with arrow marking! Colour differences can occur with the use of metallic paints due to the metal pigments.

3) Matching of colours not guaranteed within a delivery, either!

4) Clear lacquer

5) Limited storage

6) Additional charge



HOW TO CHOOSE THE RIGHT COATING

Choosing the right coating for a façade profile is an important part of good building.

Depending on where the building is constructed, different demands are made on the outer shell. The most important component is deemed to be the composition of the ambient air.

Surrounding commercial and industrial operations with emissions can require a corresponding coating, for example, but proximity to the coast or foreseeable mechanical loads also have an influence on the choice of this. Ask the Montana Building Systems specialist. He will help you.

BASIC MATERIALS

Steel

S320GD zinc coating both sides + Z275 or +ZA255 according to DIN EN 10346

Material no. 1.0250

Strain limit min. 320 MPa

On demand with additional coating available to increase the corrosion protection class

Aluminium

EN AW-3005 [AlMn1Mg0.5] or

EN AW-3105 [AlMn0.5Mg0.5]

Material no. 3.0525 or Nr. 3.0505 according to DIN EN 485-2

Strain limit min. 165 MPa

On demand with additional coating available

Chrome steel

Base material Z7CN 18-09 (AISI 304)

Material no. 1.4301

Surface 2B/IIIc-DIN ED 1985

Cold rolled, heat treated and pickled

Strain limit Rp 240 MPa

GLOSS ACCORDING TO GARDNER

Prepainted steel

Polyester 30°–60°

PVDF 25°–40°

Prepainted aluminium

Polyester 35°, PVDF 30°

HEAT RESISTANCE

Polyester up to 80° C, PVDF up to 110° C (values by experience for inconstant temperatures)

CORROSION PROTECTION CLASS

Prepainted steel

Polyester III, PVDF III (according to DIN 55928, part 8)

Prepainted aluminium

Polyester III, PVDF III (according to EN 1396)

THIN COATING (DU)

Thin coating is polyester-based and applied with a thickness of approx. 15 µm.

The colour is similar to RAL 9002 or RAL 9010. The rear is provided with light-coloured lacquer. In view of the low layer thickness, we cannot guarantee evenness of colour under the coils.

The thin coating is mainly used on the inside of buildings as the inner skin of sandwich elements, coffers or bearing profiles.

Thin coating is not suitable for outside use by virtue of weathering and corrosion signs occurring within a short period of time.

POLYESTER

Polyester coating is a smooth layer based on polyester resins and can only be used in a non-aggressive environment. We supply this coating with a layer thickness of approx. 25 µm as standard, with the rear always provided with a light-coloured lacquer.

A special type with a layer thickness of 25 µm on both the front and rear is also possible on request.

PVDF

PVDF is a coating based on polyvinyl difluorides and other bonding agents. The properties of this coating are determined mainly by the number of polyvinyl difluorides. Our PVDF coating contains at least 70 – 80% polyvinyl difluorides.

The PVDF coatings supplied by Montana Building Systems Ltd. are elastic and (mechanically) hard-wearing.

They are equally durable and resistant to solvents, chemicals and UV radiation.

The PVDF coatings are supplied with a layer thickness of approx. 25 µm as standard, with the rear always provided with a light-coloured lacquer.

PRISMA®

Prisma® 50 µm is designed around a thick-film coating formulation, providing a greater level of durability than PVDF (Pvf2). A high-performance primer provides excellent corrosion resistance, complemented by a robust top-coat with good scratch and abrasion resistance for easier handling and processing. Prisma® is a technically and aesthetically advanced product, allowing flexible colour choice with outstanding colour and gloss retention.

CORROSION GUARANTEE

PRISMA®

Wall up to 25 years, roof up to 20 years. The guarantee depends on the local situation and requires analysis beforehand.

AVOIDING COLOUR DIFFERENCES

The so-called metallic finishes (such as RAL 9006 and RAL 9007) require special attention, with aluminium particles providing for a special gloss and colour effect which differs according to the material batch. When using this coating, Montana Building Systems Ltd. recommends that the façade areas be taken into account in the order specifications so that these can be produced from a single batch of material.

The metallics have arrow marking on the B side or on the protective foil so as to clearly indicate the texture direction for perfect fitting.

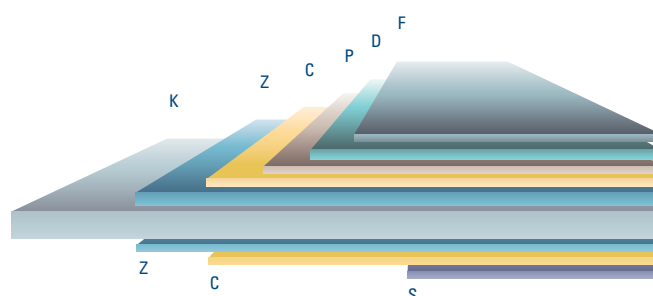
DELIVERY OPPORTUNITIES

You could check the standard colours, material thicknesses, developments and profiles in our colour chart MONTACOLOR®!

MINIMUM QUANTITIES FOR SPECIAL PURCHASES

1250 mm: Steel 7 t / Aluminium 2 t

1500 mm: Steel 15 t / Aluminium 7 t



- K Core steel or aluminium
- Z Galvanisation Z 275 (steel core only)
- C Chemical surface pretreatment
- P Primer 5 µm
- D Polyester or PVDF prepainting 20 µm
- F Protective sheet (optional)
- S Protective paint on back

PREBENDING

CURVES IN ARCHITECTURE

The prebending of Montana SWISS PANEL® profiles stimulates the imagination of architects and construction designers alike. Thanks to its top technology, Montana Building Systems Ltd. is able to deliver select-

ed SWISS PANEL® profiles on site with concave or convex prebending for façades or roofs.



Grüthe Garage, Kleinandelfingen (CH)



www.montana-ag.ch



Technical
informations

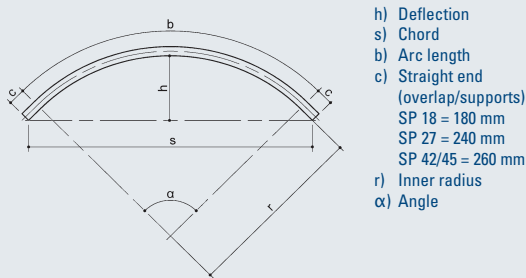


CD-ROM

PREBENDING IN FACTORY SWISS PANEL® SP 18 / 27 / 42 / 45 IN ALUMINIUM AND STEEL

CONCAVE		CONVEX			THICKNESS mm				
					0.70	0.75	0.80	0.88	1.00
● SP 18/76				STEEL	●	●	●	●	●
				ALUMINIUM	●		●		●
● SP 27/111				STEEL	●	●	●	●	●
				ALUMINIUM	●		●		●
● SP 42/160 Only suitable for roofs				STEEL		●	●	●	●
				ALUMINIUM	●		●		●
● SP 45/150 Only suitable for roofs and only with grooves				STEEL	●	●	●	●	●
				ALUMINIUM			●		●

PREBENDING IN FACTORY SWISS PANEL® SP 18 / 27 / 42 / 45



PREBENDING NOTES

For technical production reasons, there is a straight section on the ends of the profiles. The transition from the straight end section to the radius is visible in the form of a slight curve (the smaller the radius, the greater the visible curve).

In the case of radii < 3 m, it is advisable to order the profile sheets approx. 500 mm longer because there is a gap in the overlaps as

a result of the straight end section (see Mass C illustration above). These profile sheets have to be adjusted in length and cut to size on site.

In the case of rounded roofs comprising several segments, this end section is to be included in the overlap and distribution of the supports. Depending on the material and length of the sheets, attention has to be paid to the necessary

expansion and appropriate waterproofing. For horizontal assembly on façades, the type of overlap and the external side of the profile have to be determined in advance. The requirements are generally stricter for rounded façades. In this case, it is essential to take account of the overall width tolerances and calculation for more difficult installation, including additional fastening elements at the ends of the profiles, as

well as for corners, vertical joints, seals and overlaps. The prebending of profiled panels can provide a means of making modifications to the useful width in relation to straight panels. To enable these different tolerances to be better compensated for, we recommend that assembly be carried out by placing a straight panel and a bent panel together in one operation.

PREBENDING BY SNAPPING

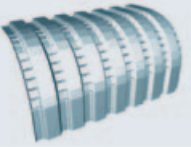
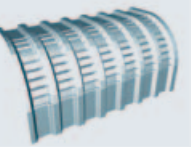
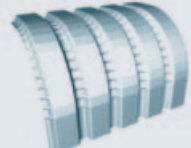
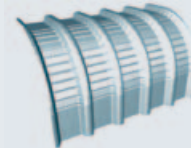
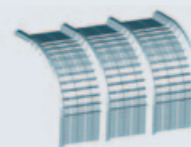
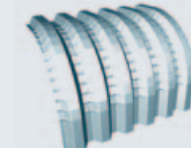
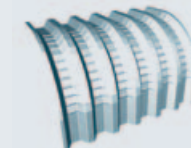
ELEGANTLY AROUND THE CORNER WITH A SMALL RADIUS

Prebending by snapping is a tried-and-tested and technically perfect method for corner and roof finishing. Façades and roofs can be finished elegantly by virtue of being able to achieve minimum radii of as

little as 30 cm. Buildings with buckled edges has a softer effect, which can be of decisive advantage in connection with the volume of the structure.



PREBENDING BY SNAPPING SWISS PANEL® SP 26 / SP 41 / SP 44 / SP 45

SIDE A		SIDE B		THICKNESS mm				
				0.70	0.75	0.80	0.88	1.00
● SP 26		● SP 26		STEEL	●	●	●	●
				ALUMINIUM	●			●
● SP 41		● SP 41		STEEL	●	●	●	●
				ALUMINIUM	●			●
		● SP 44		STEEL	●	●	●	●
				ALUMINIUM	●			●
● SP 45		● SP 45		STEEL	●	●	●	●
				ALUMINIUM	●			●

PREBENDING BY SNAPPING SWISS PANEL® SP 26 / SP 41 / SP 44 / SP 45

TECHNICAL SPECIFICATIONS

INNER RADIUS

$r = \text{min. } 300 \text{ mm}$ for SP 26, SP 41,
SP 44
 $r = \text{min. } 400 \text{ mm}$ für SP 45

DISTANCE BETWEEN FOLDS

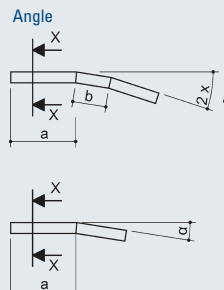
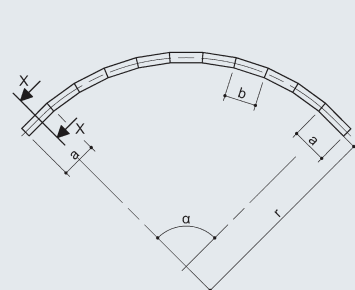
$b = \text{min. } 45 \text{ mm}$

START / END

$a = \text{min. } 200 \text{ mm}$

ANGLE OF INCLINATION

$\alpha = \text{min. } 3 \text{ degrees/fold}$
 $\text{max. } 8 \text{ degrees/fold}$
 $\text{min. } 12 \text{ folds for } 90^\circ \text{ angle}$

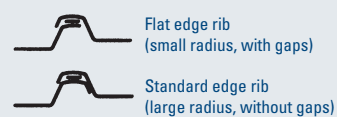


SHEET LENGTHS

Max. 6–7 m

To define the exact length, add
at least an additional mesure per
fold of:

- SP 26, SP 41 3 mm
- SP 44 5 mm
- SP 45 4 mm



FINISHING OF INNER RIBS

$b = \text{less than } 200 \text{ mm}$ (for small
radius/blind boxes): flat edge rib
 $b = 200 \text{ mm}$ or more (curved roofs,
etc.): standard edge rib

NOTES

- Bent profiles always require a protective sheet.
- Depending on the length of the sheets, the radius or deflection, transversal overlaps should be used because of production, handling and transport requirements.

- A waterproof strip should be used on the longitudinal overlaps of bent profiled sheets.
- The location of the profile or the prepainting side A or B must appear on the order (see diagram).
- For bent profiled sheets, a straight sheet and a bent sheet should be placed simultaneously.



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Technical
informations



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PERFORATION

FROM ACOUSTIC TO VISUAL APPLICATION

Perforation is a technique from the area of noise protection and it is still mainly used in that segment. In addition to attaining excellent noise absorption values in industrial acoustics and for traffic installations, more and more architects are experimenting with the optical qualities of per-

forated Montana profiles, with special attention paid to the selective translucency of the profile sheets: the inward effect of daylight or the outward effect of artificial light at night.

Theater 11, Zürich-Oerlikon (CH)



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Detail
brochure

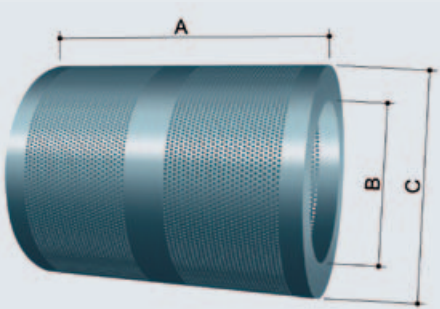


Technical
informations



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PERFORATION OF STEEL, STAINLESS STEEL AND ALUMINIUM



COIL MATERIAL
min. lengths = 15 m

MAX. WEIGHT
steel 10 t
aluminium 2.5 t

MEASUREMENT
A = min. 300 mm (Aluminium: 400 mm)
max. 1500 mm
B = min. 500 mm / max. 600 mm
C = max. 1200 mm

ON REQUEST
The perforated coils can be cut to flat sheets and bend until max. 8 m!

Flat sheets cannot be perforated!

DIAMETER mm	PITCH (Tg) mm	ARRANGEMENT staggered in-line	OPEN AREA WITH FULL PERFORATION %	MATERIAL mm Steel	Aluminium	Stainless steel	MAX. WIDTHNESS OF COILS mm	MIN. MARGIN OF THE EDGE mm	TOLERANCES mm Distance of the edge with special perforation	Pitch	CIRCULAR PERFORA- TIONS SCALE 1:1
3.0	5.5		23.4	0.70–1.00	0.70–1.00		1500	5.00	+/- 3.0	+/- 0.30	
4.0	6.0		40.3	0.70–0.80	0.80–1.00	0.80	1500	5.00	+/- 3.0	+/- 0.30	
4.0	7.0		29.6	0.70–1.25	0.70–1.00	0.80	1500	5.00	+/- 3.0	+/- 0.30	
5.0	8.0		35.4	0.70–1.25	0.80–1.20	0.80	1500	5.00	+/- 3.0	+/- 0.30	
8.0	12.0		40.3	0.70–1.25	0.80–1.50		1500	5.00	+/- 3.0	+/- 0.30	

SYSTEM ELEMENTS

IMPORTANT RATHER THAN TRIVIAL

Who only notice what system elements you should actually have when something is missing. That is why Montana Building Systems Ltd. has developed a range of accessories with a system. From thermal bridge

profile to snow and ice stops and dome lights, everything is optimally coordinated with Montana's profiles and elements.

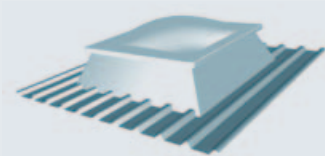


Goods railway depot, Basle (CH)

SYSTEM ELEMENTS

SYSTEM ELEMENTS

● DOME LIGHTS



Suitable for all MONTANATHERM® roof panels
Double or triple acrylic glass including adjustment base
made of glass fibre reinforced polyester
Available with different opening systems

● TRANSLUCENT PANELS AND ELEMENTS



Suitable for SWISS PANEL® trapezoidal profiles SP 26–SP 59 and SWISS PANEL® corrugated profiles SP 18, SP 27, SP 42
MONTANATHERM® roof panels MTD TL 85–145
Made of glass fibre reinforced polyester and weather-resistant

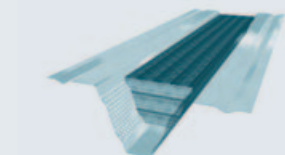
● MONTAFIX®



Fixing system for MONTALINE® cladding profiles
Extruded aluminium profiles

T-Profile	bars of 2970 mm
Holder	packaging of 100 pieces
Profile connector	packaging of 50 pieces

● ACOUSTIC FILLERS



ISOVER Typ PB M R
Density 20 kg/m³
Glass wool grey/black coloured suitable for
trapezoidal profiles: SWISS PANEL® SP 45, 59, 80, 105, 111, 135, 153, 160, 200

SYSTEM ELEMENTS

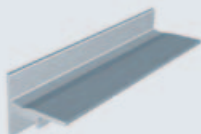
SYSTEM ELEMENTS

● MONTANA THERMAL BRIDGE PROFILE



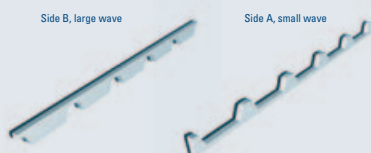
Suitable for all MONTAWALL® wall protections
Hard PVC foam in lengths of 2500 mm
Not sensitive to temperature differences
Resistant to humidity and water
Self-extinguishing
Easy assembly on the lip of each protection

● MONTANA THERMAL SPACER (PAT.)



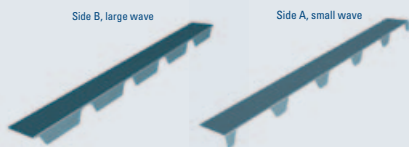
Suitable for all MONTAWALL® wall protections
Hard PVC foam in lengths of 2500 mm
Not sensitive to temperature differences
Resistant to humidity and water
Self-extinguishing
Easy assembly thanks to the limit stop (no adjustment required). The fastening is made directly in the core of the protection. Fast assembly of additional insulation 20–25 mm.

● SYNTHETIC FILLERS



Polyethylene PE, colour anthracite/white (exception SP 27 colour grey)
B2 according to DIN 4102, normally flammable
Suitable for all SWISS PANEL® profiles and MONTANATHERM® roof panels
Side B roof ridge or side A gutter

● METAL FILLERS



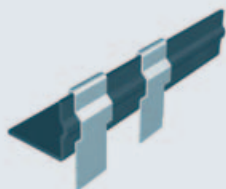
Made of steel or aluminium
Suitable for all SWISS PANEL® profiles and MONTANATHERM® roof panels
Side B roof ridge or side A gutter
straight or folded

● CROWNS



Aluminium with EPDM seal suitable for use with
Corrugated profiles: SWISS PANEL® SP 18, 27, 42
Trapezoidal profiles: SWISS PANEL® SP 26, 30, 35, 40, 41, 44, 45, 59, 80
Sandwich panels: MONTANATHERM® MTD TL 65–165

● SNOW AND ICE STOP SE 88



L profile: Galvanised steel 40 x 45 x 3–4000 mm
Retention clips: Galvanised steel 1,50 mm, L = 75 mm
Waterproof seal: EPDM 40 x 60 x 4 mm, Rolls of 500

● SNOW AND ICE STOP IN ALUMINIUM



Useable for all MONTANATHERM®-roof panels
T-Profile: Aluminium mill finish 60 x 40 x 4–3000 mm
Seal: PVC 40 x 60 x 4 mm

● SLIDING ELEMENTS WITH BASE PANEL



Suitable for use with SWISS PANEL® SP 42
With a fixed point flange, this system avoids slippage of profiles with sliding elements.

01 IMPORTANT NOTES

ORDERS

Your orders must contain the following information:

- type of profile
- material
- thickness
- colour
- painting side
- number of parts
- lengths
- deadline and address for delivery

Our order confirmations must be checked very carefully, in particular as regards the types of profiles, thicknesses, materials, paint quality, painting side, colour, dimensions and number of parts. Any disagreements must be notified to us at the latest 3 working days following the date of confirmation of the order. At the time of delivery, the goods must be checked to ensure that they are complete.

Any complaints must appear on the signed delivery note and must be transmitted in writing to the relevant sales office according to the general conditions of sale and delivery.

STORAGE ON THE WORKSITE

The sheets must be stored in a dry and ventilated place. Do not cover them with a sheet as internal condensation may cause the appearance of white rust.

Store the sheets at a slight angle to eliminate any water that may be deposited. Our steel or aluminium sheets must not be stacked without spacers.

GENERAL SECURING AND FITTING INSTRUCTIONS

Securing must be carried out in accordance with the latest DIN, SIA and SZS-B7 norms as well as the general IFBS guidelines. This means after measuring wind suction and pressure forces as well as snow loading depending on the form of the building, dimensions and location.

The roof and wall sections are secured using approved and normal commercially available fasteners. These include self-tapping fasteners and threaded screws, the correct length of which must be chosen depending on whether the substructure is timber or steel. When selecting the measurement, attention must be paid to the stripping values stated by the manufacturer. Only corrosion-free fasteners and washers with seals are to be used on the outside skin. The drill screw setter must have a depth-control stop. The correct setting of the depth-control stop is essential for clean fastening with sealing washers and to prevent visible pressure marks.

The side sheet overlaps are to be screw-fastened about every 50–66 cm or according to the distance between the purlins or crosspieces in the roof and wall.

The structural strength of the different section types can be seen from our calculation tables. The substructure must be perfectly flat and level. For thin-walled sections, it is advisable to choose a metal substructure, and this is absolutely essential for aluminium profiles. Please

also consult our general documentation and the various design details in this regard. Depending on the choice of material and sheet lengths, allowance must be made for expansion of the sections, especially in the case of long aluminium sections in the roof area (> 6 m). In practice, this is carried out in part by means of fixed screw fastening in the middle as well as large holes and, possibly, additional spherical caps. The best solution, however, is the one with matching sliding elements to prevent “clicking noise” or screws stripping. The connections and surrounds should therefore also be executed as sliding elements using additional retaining clips or strips.

Detailed planning, correct handling of the metal sections, good knowledge of the material and the choice of suitable tools are essential for faultless installation.

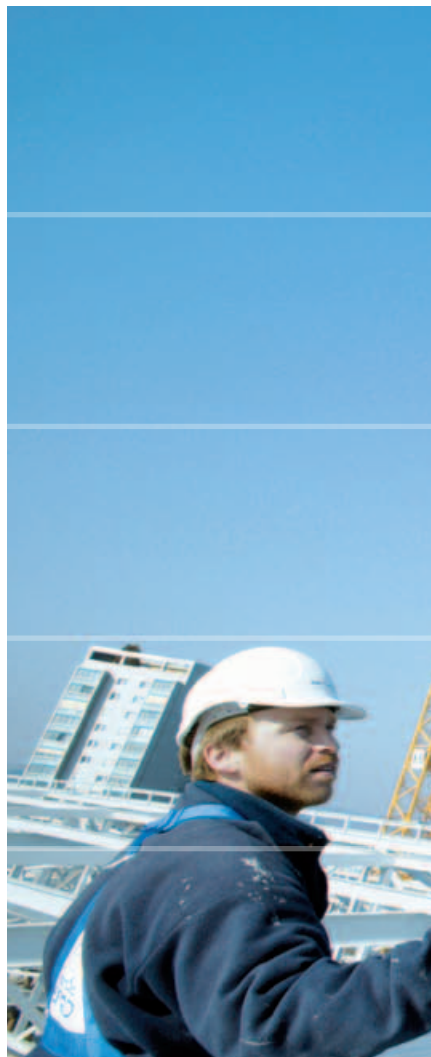
USE ON THE ROOF

Trapezoidal sections are laid in the roof in a negative position as an outer shell, i.e. side B to the exterior. This means that the overlapping point is on the crest, thus preventing water penetration.

According to the information given by the screw suppliers, high or low-bead installation is possible in the roof with trapezoidal sections. This also applies to sandwich elements if the correct screw type is chosen. For low-bead installation, the “state of the art” is a drill fastener with a supporting

thread (e.g. SPEDEC-SXC or SXCW). Aluminium sandwich elements may only be secured on the crest by means of spherical caps. The wave or sinusoidal sections are secured in the roof on the crest, referred to as exterior side A.

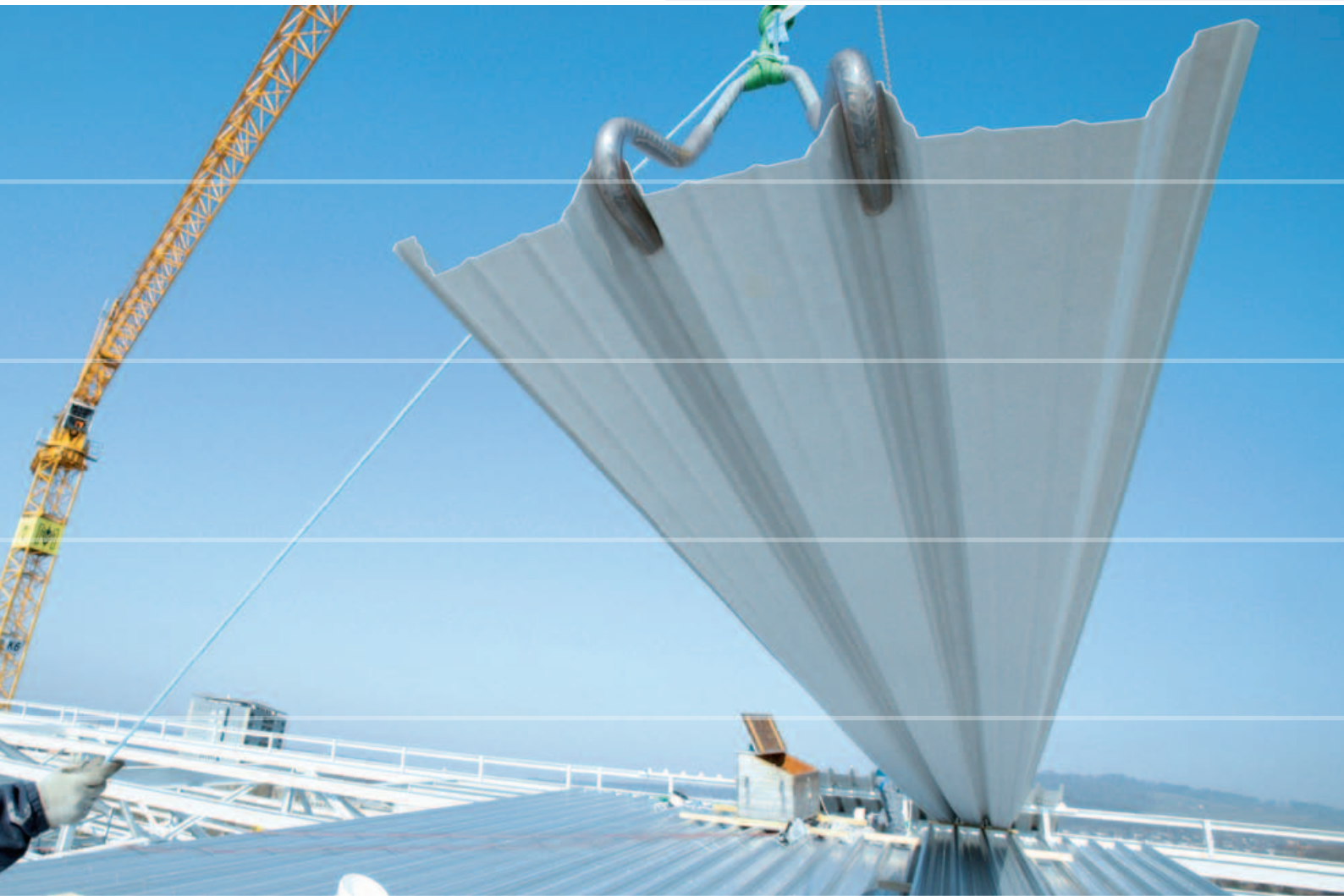
The bearing sheets for flat roofs and the inner shell of double-layer roofs are generally laid in a positive position, i.e. side B to the inside. This forms a good support for the vapour seal and heat insulation. The inner shell is normally gunned onto the steel substructure in the low bead, but can also be secured using screws.



Lateral butt joints on the outer skin of the sectional sheets must always be adapted to local conditions, i.e. they must be sealed appropriately, as must the longitudinal overlaps in the case of minimum roof pitch.

To what extent the structure can be walked on depends on the thickness of the sections, material and sheets as well as the bearing distance chosen. In the case of high aesthetic requirements concerning the bottom view of the roof, only 0.80 or 1.00 mm thick sheets are chosen in some cases. The rule of thumb here for steel sheets with a sectional height of 40 mm and

0.70–0.75 mm thick is accessibility of approximately 1.20–1.85 m though not in excess of 2 m (see limit bearing spans). In the case of aluminium sections in the roof, a minimum thickness of 0.80 or, better still, 1.00 mm is recommended, otherwise appropriate safety measures must be taken during installation.



02 IMPORTANT NOTES

USE ON THE WALL

On façades, the trapezoidal sections are normally laid in the positive position, i.e. Side A to the outside. Securing is therefore carried out in the low bead or rib. This also applies to sinusoidal sections correspondingly. As a rule of thumb, securing is executed on each support in every second rib. This profile position has a more aesthetic effect and also provides for optimum rear ventilation. In the case of a trapezoidal section layout with Side B to the outside, there is normally a slight "dent" apparent in the flat area

at the securing points, so this is not really recommended for façades.

Trapezoidal and sinusoidal sections can be overlapped in a vertical position in the case of lateral butt joints. This is to be avoided for sinusoidal sections in a horizontal section layout for aesthetic reasons. For this purpose, the lengths of wave sections should have corresponding intermittent joints or pilaster strips. This allows the sections the necessary dilatation for expansion and avoids four-fold overlapping points on the cross joint, which otherwise have to be partly mortised in a concealed manner on façades for aesthetic reasons.

Special fasteners with ring nuts are available for anchoring the scaffolding and these must be continuously replaced when

dismantling the scaffold. Our general instructions and the IFBS guidelines otherwise apply.

INSTRUCTIONS FOR ASSEMBLY AND USE FOR ALUMINIUM AND METALLIC SURFACE TREATMENTS

The manufacture of metallic paints requires the addition of aluminium pigments or (according to a new process) mica pigments to the base material. The metallic effect is obtained by the reflection of rays of light on the aluminium or mica particles and depends on the direction of application. In order to obtain uniform façade surfaces, we recommend you order not only the profile, but also the corresponding finishing elements or flat sheet so that we can supply you with identical material for the entire façade. Trap-



ezoidal profiles, corrugated elements, covering profiles and finishing elements must be assembled in the same direction to ensure that the aluminium pigments are also in the same direction (to avoid colour variations!). Our packs have an arrow to indicate the direction of profiling. In addition, the protective film helps identify this direction. The arrow or the protective film of the same surface must always be pointing in the same direction!

PROTECTIVE FOIL

Sections and flat sheets with

colour protection films must be installed or processed within 4 weeks of delivery or the foil removed within such period! The colour protection foils must be protected against ultraviolet rays. Removal of the foil requires greater effort at temperatures over +25° C or below +1° C!

RETOUCHING OF PAINTED SURFACES

The surfaces must be retouched to cover any scratches that may occur during assembly.

1. Check the type of paint (polyester, PVDF, PVF Tedlar, etc.).
2. First clean the places to be retouched. They must be clean, dry and free from grease.
3. Best colour conformity will be obtained if you use the original paint. Original retouching paint can be obtained from:

Dr. A. Schoch AG
Industrielacke
CH-3401 Burgdorf
Tel. +41 0 34 421 42 42

CLEANING OF PAINTED SURFACES

Occasional soiling of the surfaces cannot always be avoided, which means that further cleaning will be required. To limit additional costs, the following instructions should be followed at the time of assembly:

1. Work carefully, taking care not to dirty or scratch the paintwork, especially when cutting sheets.
2. The protective sheet can be left on during assembly, but

remove it immediately after the completion of the work.

3. Eliminate any filings immediately, preferably by blowing. This will prevent corrosion due to humidity.
4. Eliminate any stains, if possible before they dry, especially stains containing tar or bitumen.
5. When carrying out any cleaning, a small surface should first be tested.





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Migros, Cernier (CH)



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